

62-49

NUMBERING DEPARTMENT
JULY 8, 1912

LIST OF PARTS COMPLETE



Machine No. 62-49

THE SINGER MANUFACTURING COMPANY

LIST OF PARTS COMPLETE FOR MACHINE NO. 62-49

For trimming and stitching knit goods and other fabrics.
Has auxiliary feed mechanism and vertical shear
trimmer (adjustable) to trim from $\frac{1}{16}$ inch to
 $\frac{3}{16}$ inch from the needle; one needle,
one looper.

FORMERLY 62 S. V. 47

*52646	Arm upper and lower (solid) with 129D, 965p and 46445.....
46216	Arm Rock Shaft
46217	" " " Crank (back) with two 1497c.....
1497C	" " " " " Set Screw.....
38412	" " " " (front) with 443c.....
23724	" " " " " Pin.....
443C	" " " " " Set Screw.....
46343	" Rotary Shaft
38329	" " " Collar with two 457c.....
457C	" " " " " Set Screw.....
23872	" " " Flanged Bushing.....
159F	" " " " " Screw.....
4784	" " " Oil Pad (felt).....
144D	" " " Screw.....
17509	" Side Cover (lower).....
286D	" " " " Thumb Screw.....
52554	" " " (upper).....
9533	" " " " Pin.....
176D	" " " " Screw.....
23873	Balance Wheel with two 430c.....
430C	" " " Set Screw.....
52647	Cloth Plate.....
691F	" " Screw (left).....
1094F	" " " (right).....
52648H	" " Slide (left).....
38419	" " " " Spring.....
725H	" " " " " Screw.....
52649H	Cloth Plate Slide (left) complete, Nos. 38419, 52648H and two 725H.....

46463H	Cloth Plate Slide (right) with 1602H.....
286D	" " " " Thumb Screw.....
1602H	" " " " " " Bushing.....
52650	Cloth Plate complete, Nos. 286D, 46463H, 52647 and 52649H.....
46221	Crank Connecting Rod with 46222, 46223 and two each 896E and 1057E.....
50069C	Crank Connecting Rod Ball Screw Stud.....
1619E	" " " " " " Nut.....
*46222	" " " Cap (lower).....
896E	" " " " " Screw.....
*46223	" " " " (upper).....
1057E	" " " " " Screw.....
46225	" " " Washer (fibre).....
46179	Face Plate.....
46111	" " Pin.....
286D	" " Thumb Screw.....
46332	Feed (back) Bar with 231C.....
23716	" " " Bushing.....
23726	" " " Hinge Pin.....
231C	" " " Set Screw.....
38426	" " " Slide Block.....
38427	" " Connecting Rod with 23865 and three 1057E.....
*23865	Feed (back) Connecting Rod Cap.....
1057E	" " " " " Screw.....
23866	" " " " Hinge Pin (eccentric).....
46439	" " " " " " Bushing.....
178F	" " " " " " " " Clamping Screw.....
1057E	Feed (back) Connecting Rod Hinge Pin Clamping Screw.....
52651	Feed (back) Dog.....
704C	" " " Screw.....
46441	" (front) Bar with 174D.....
50109	" " " Hinge Screw.....
46442	" " Connecting Rod with two 174D.....
174D	" " " " Adjusting Screw.....
1131C	" " " " Hinge Screw.....
174D	" " " " " " Clamping Screw.....
52652	Feed (front) Dog.....
203C	" " " Screw.....
46444	" " Lifting Rock Shaft.....
*46445	" " " " " Bracket.....
129D	" " " " " " Screw (back).....
965D	Feed (front) Lifting Rock Shaft Bracket Screw (front).....

46446	Feed (front) Lifting Rock Shaft Crank (back) forked with 647D.....	
647D	Feed (front) Lifting Rock Shaft Crank (back) Clamping Screw.....	
46447	Feed (front) Lifting Rock Shaft Crank (back) Slide Block.....	
46448	Feed (front) Lifting Rock Shaft Crank (front) with two each 178D and 197D.....	
197D	Feed (front) Lifting Rock Shaft Crank (front) Adjusting Screw.....	
178D	Feed (front) Lifting Rock Shaft Crank (front) Clamping Screw.....	
50110C	Feed (front) Regulating Stud.....	
1701C	" " " " Nut.....	
46449	" " " " Sleeve.....	
46450	" Eccentric	
50043C	" " Adjusting Screw.....	
24691	" " " " Plate.....	
641D	" " " " " Screw.....	
*46451	" " Body with two 443C.....	
443C	" " " Set Screw.....	
196F	" " " Set Screw.....	
46452	Feed Eccentric and Feed (front) Lifting Eccentric (adjustable) complete, Nos. 196F, 641D, 24691, 46450, 46451 and 50043C.....	
46453	Feed Eccentric Collar with two 454C.....	
454C	" " " Set Screw.....	
46454	" Rocking Frame with 178F.....	
38432	" " " Bracket with two 465C.....	
123D	" " " " Screw.....	
38433	" " " Hinge Pin.....	
465C	" " " " Set Screw.....	
46345	Knife (movable).....	
46346	" " Connection with 904C.....	
46347	" " " Crank.....	
46348	" " " " Bracket with 453C.....	
134D	Knife (movable) Connection Crank Bracket Screw .	
11204	" " " " Hinge Stud.....	
453C	" " " " " " Set Screw.....	
46349	Knife (movable) Connection Extension.....	
203D	" " " " Screw.....	
40247	" " " Hinge Pin.....	
904C	" " " " " Set Screw..	
46350	" " Eccentric with two 457C.....	
457C	" " " Set Screw.....	
1042C	" " Hinge Screw.....	
1554E	" " " " Nut.....	

46351	Knife (stationary).....	
46352	" " Adjusting Lever.....	
191c	" " " " Screw.....	
1250f	" " " " " Stud.....	
46353	" " Stop.....	
203c	" " " Adjusting Screw (lower)....	
203c	" " " " " (upper)...	
46354	" Bracket.....	
46355	" " Holder with two 178f.....	
178f	" " " Clamping Screw.....	
898c	" " Screw.....	
46356	Knife Bracket complete, Nos. 191c, 1042c, 1250f, 1554E, 46345, 46351 to 46354 and two 203c.	
46335	Looper with 590D and 38393.....	
46226	" Bell Crank with 1037c.....	
38436	" " " Hinge Stud.....	
443c	" " " " " Set Screw.....	
46227	Looper Bell Crank Pitman complete, Nos. 1706E, 1713E and 46233 to 46235.....	
50070c	Looper Bell Crank Pitman Ball Screw Stud (upper).....	
1636D	" " " " " " " " " Nut.....	
46228	Looper Bell Crank Pitman Ball Stud (lower).....	
1037c	" " " " " " " " " S e t Screw.....	
*46229	Looper Bell Crank Pitman Cap (lower).....	
171E	" " " " " " " Screw.....	
*46230	" " " " " " (upper).....	
171E	" " " " " " " Screw.....	
*46231	" " " " " " End Bearing (lower)...	
*46232	" " " " " " (upper)...	
46233	" " " " " " Head (lower) N o s . 46228, 46229, 46231 and two 171E.....	
46234	Looper Bell Crank Pitman Head (upper) Nos. 46230, 46232, 50070c and two 171E.....	
46235	Looper Bell Crank Pitman Rod.....	
1706E	" " " " " " Nut (lower).....	
1713E	" " " " " " (upper).....	
38439	" Carrier with 1143c and two 1147c.....	
38440	" " Hinge Pin.....	
1147c	" " " " " Set Screw.....	
46236	Looper Carrier Pitman complete, Nos. 1708E, 1709E and 46241 to 46243.....	
50070c	Looper Carrier Pitman Ball Screw Stud (right).....	
1636E	" " " " " " " Nut	
46237	" " " " " " Stud (left).....	
1147c	" " " " " " " Set Screw..	

*46238	Looper Carrier Pitman Cap (left).
171E	" " " " " Screw.
*46238	" " " " (right).
171E	" " " " " Screw.
*46239	" " " End Bearing (left).
*46240	" " " " (right).
46241	" " " Head (left) Nos. 46237 to 46239 and two 171E.
46242	Looper Carrier Pitman Head (right) Nos. 46238, 46240, 50070c and two 171E.
46243	Looper Carrier Pitman Rod.
1708E	" " " " Nut (left).
1709E	" " " " (right).
46244	" " " Washer (fibre).
46042	" " " Rock Shaft with two 175D.
175D	" " " Adjusting Screw.
38450	" " " Crank (forked) with 159E.
159E	Looper Carrier Rock Shaft Crank Clamping Screw.
38451	" " " " Slide Block.
46043	" " " " Hinge Pin.
1508E	" " " " " Nut.
129E	" " " " " Set Screw.
38452	" Eccentric with two 465C.
46357H	" " Cover.
335D	" " " Screw.
465C	" " " Set Screw.
46104	" Needle Guard with 46105.
46105	" " " Pin.
229D	" " " Screw.
1143C	" Set Screw.
46358	" Shaft and Feed (back) Lifting Eccentric
52553	" " " " " " "
	Bracket.
123E	Looper Shaft and Feed (back) Lifting Eccentric Bracket Screw.
391D	Looper Shaft and Feed (back) Lifting Eccentric Screw.
38393	Looper Thread Guard.
590D	" " " " Screw.
38455	Needle Bar (hollow) with 857H.
38456	" " " Bushing.
1133E	" " " " Set Screw.
38458	" " " Connecting Link.
38459	" " " " Hinge Stud.
1520E	" " " " " Nut.
38460	" " " Stud with two 391E.
391E	" " " " Clamping Screw.

46050	Needle Guard.....			
190D	" " Screw.....			
857H	" Set Screw.....			
17540	Presser Bar.....			
46359	" " Bushing (lower).....			
1133E	" " " " Set Screw.....			
38456	" " " (upper).....			
1133E	" " " " Set Screw.....			
17541	" " Lifter.....			
17542	" " " Hinge Pin.....			
38466	" " Lifting Bracket with 453c and 892c.....			
892C	" " " " Adjusting Screw.....			
453C	" " " " Set Screw.....			
38467	" " Spring (flat).....			
38468	" " " Stud.....			
18055	" Foot Hinge Pin.....			
52653	" " Plate.....			
46361	" " Shank.....			
52654	Presser Foot (hinged) complete, Nos. 18055, 46361 and 52653.....			
190D	Presser Foot Screw.....			
574D	Pressure Regulating Thumb Screw.....			
1539D	" " " " Lock Nut.....			
46169	Slack Thread Controller.....			
211F	" " " Set Screw.....			
52626	" " Regulator.....			
52569	" " " Bracket with 172C and 1823			
172C	" " " " Clamping Screw...			
38474	" " " Bushing.....			
1823	" " " Roller and Stud.....			
50062D	" " " Screw.....			
1620E	" " " " Nut.....			
2102	Tension (under thread) Disc.....			
1560C	" " " Regulating Thumb Nut....			
916F	" " " Screw Stud.....			
10148	" " " Spring.....			
17547	" " " Thread Guide.....			
2102	" (upper thread) Disc.....			
1560C	" " " Regulating Thumb Nut....			
916F	" " " Screw Stud.....			
2103	" " " Spring.....			
17547	" " " Thread Guide.....			
38225	Thread (under) Eyelet (back).....			
190D	" " " " Screw.....			
38284	" " " (front).....			
46049	" " Nipper Cam with 465C.....			
465C	" " " " Set Screw.....			
38210	" " " Spring (lower).....			

38211	Thread (under) Nipper Spring (upper)
46247	" " " " " Stop.....
176F	" " " " " Screw.....
38475	" " Take-up with 465c.....
465C	" " " " " Set Screw.....
38478	" " " " " Staple with two each 590D
	and 38481.....
46040	Thread (under) Take-up Staple Bracket with 910c.
690D	" " " " " " Screw.....
46041	" " " " " Spring.....
190D	" " " " " " Screw.....
910C	" " " " " Stop Screw.....
38481	" " " " " Thread Guard.....
590D	" " " " " " " Screw
38482	" " " " " Stripper.....
207D	" " " " " " Screw.....
38476	" " " " " Thread Guard (left).....
207D	" " " " " " " Screw.
38477	" " " " " " " (right).....
207D	" " " " " " " Screw
38483	" (upper) Controller.....
206F	" " " " " Screw.....
52627	" " " " " Eyelet.....
190D	" " " " " " Screw.....
46312	" " " " " Take-up with 223D.....
223D	" " " " " Clamping Screw.....
46339	Throat Plate for 52651 and 52652.....
691F	" " " " " Screw.....

ACCESSORIES

2015	Machine Cushion (rubber).....
	1 3/4 in. Wood Screw No. 16, to secure machine to table.....
35859	Oilier with Cap and 35861.....
35860	" 35859, filled with oil.....
35861	" Spout, 3 1/2 in. long.....
26026	Screw Driver.....
38487	Threading Wire.....
35095	Tweezers, 6 in.
8908	Wrench for 1520, 1620, 1701, 1706, 1708 and 1709.
23766	" " 1508 and 1636.....
4822	" " 1619.....

FOOT LIFTER PARTS

6439 Chain, 36 in. to 45 in.....

NOTE. When ordering 6439 give length required.

4879 Chain Connecting Link for 4885.....
 23759 Lifting Lever.....
 802D " " Hinge Screw.....
 23761 " " Spring.....
 1002D " " Stop Screw.....
 4881 Treadle.....
 4882 " Shaft.....
 4883 " Spring.....
 4884 " Stand.....
 4885 Treadle complete, Nos. 4879, 4881 to 4884 and two
 wood screws 1 in. No. 16.....
 23769 Foot Lifter complete, Nos. 802D, 1002D, 4885, 6439,
 23759 and 23761.....

KNEE LIFTER PARTS

23759 Lifting Lever.....
 23760 " " Connecting Rod for 23768.....
 38384 " " " " " 38385.....
 802D " " Hinge Screw.....
 23761 " " Spring.....
 1002D " " Stop Screw.....
 2763 Rock Shaft.....
 12242 " " Hanger with two wood screws 1 in.
 No. 10.....
 6335 Rock Shaft Knee Arm.....
 6336 Rock Shaft Knee Arm complete, Nos. 2766, 2767
 and 6335.....
 2766 Rock Shaft Knee Arm Hub with 356c.....
 356C " " " " " Set Screw.....
 2767 " " " " " Plate with 356c.....
 356C " " " " " Set Screw.....
 6337 " " Lifting Bracket with two 356c.....
 7125 " " " " " Hook.....
 356C " " " " " Set Screw.....
 356C " " " " " Set Screw.....
 2770 " " Stop Dog with 356c.....
 356C " " " " " Set Screw.....
 23767 Rock Shaft complete, Nos. 2763, 2770, 6336, 6337,
 7125 and two 12242.....
 23768 Knee Lifter complete (power table) Nos. 802D,
 1002D, 23759 to 23761 and 23767.....
 38385 Knee Lifter complete (bench stand) Nos. 802D,
 1002D, 23759, 23761, 23767 and 38384.....

THREAD UNWINDER

FOR TWO LARGE SPOOLS OR TWO LARGE CONES OF THREAD

27623	Spool Pin.....	
155c	" " Set Screw.....	
41530	" Rest.....	
41531	" " 41530 with 1149c and two each 155c and 27623.....	
1149c	Spool Rest Set Screw.....	
27940	" Stand with 453c.....	
41514	" Weight, 4 in. diam., with 41515.....	
41515	" " Centre Pin.....	
27739	Thread Cone (wood).....	
41631	" Guard with 208E and two 41569.....	
41569	" " Eyelet.....	
41637	" " Rod (lower).....	
41638	" " " (upper).....	
41639	" " " Coupling with two 456c.....	
456c	" " " " Set Screw.....	
41640	Thread Guard Rod complete, 30 in. long, Nos. 41637 to 41639.....	
453c	Thread Guard Rod Set Screw.....	
208E	" " Screw.....	
41533	Thread Unwinder complete, Nos. 27940, 41531, 41631, 41640, two each 27739, 41514 and three wood screws 1 in. No. 12.....	

